

# Fuel Injector Seat



## Tool Benefits

- Material :** M50 Tool Steel 65-68 Rc
- Stock Removal :** .002 - 0.0025" Max
- Performance Size Control :** > 2 CPK
- Seat Angle :** .59\*40' - 6 Passes
- Surface Finish :** 18 Ra Max
- Surface Finish Acheived :** 7 Ra
- Roundness Required :** < 0.000050"
- Roundness Acheived :** 0.000010"
- Production Rate :** 72/H

## Machine Benefits

- Automatic Cycle
- Automatic Stock Sensing
- Automatic Load & Unload
- Automatic Tool Pulse for Heavy Stock Removal
- Windows-Based Control System
- Touch Screen Display
- Automatic Gauging
- Automatic Tool Comp.



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