



# Diamond Reamer

## CNC DIAMOND TOOLING

- Tool Life up to 100,000 Bores
- Stock Removal up to 0.200" in a Single Pass

## Tool Benefits

- Size Control : < .000050"
- Roundness : < .000025
- Surface Finish : < 10Ra

## Cost Information

- Price : Market Competitive
- Recoat Price : Half New Price
- Set - Up Time : < 10 Minutes
- Feeds & Speeds : 100+ SFM
- Delivery : 10 Days

## Operating Conditions

- Materials : Aluminum - Hard Steel - Cast Iron
- Coolant : Water Soluble or Oil

## Reamer Features

- Size Range : 0.015" - 8.00" Diameter
- Tip Adjustable , Coolant Thru, Custom Shank Sizes



## For Thru, Blind & Step Bore Reamers



4238 N.Sayre - Norridge, IL 60706  
 Ph: 708-457-8800 Fax: 708-457-8061  
 Email: info@accucutdiamond.com

4640 N.Oketo - Harwood Heights, IL 60706  
 Ph: 708-867-8788 Fax: 708-867-7886

For additional information on our full-line of  
 ACCU-CUT Machines & Tools visit our web site at  
[www.accucutdiamond.com](http://www.accucutdiamond.com)