

# Steering House

**ACCU-CUT**

0.60 Um

MEAS. MODE INTERNAL

0.60 Um

MEAS. MO

0.60 Um

ISO

ER VAL

ER ANG. 63.0 DEG.

## Tool Benefits

- Material : 50 - 58 Rc
- Stock Removal : .003" - 3 Passes
- Bore Diameter : 1.546"
- Bore Size Control : > 2 CPK
- Bore Length : 2.75"
- Surface Finish : 10 Ra
- Surface Finish Acheived : 5 Ra
- Roundness Required : < 0.0002"
- Roundness Acheived : 0.000050"
- Production Rate : 90/H



## Machine Benefits

- Automatic Cycle
- Automatic Stock Sensing
- Automatic Load & Unload
- Automatic Tool Pulse for Heavy Stock Removal
- Windows-Based Control System
- Touch Screen Display
- Automatic Gauging
- Automatic Tool Comp.



**ACCU-CUT**

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