



Steering Lock Shoe

Tool Benefits

- Material : 1144**
- Stock Removal : .0025" - 3 Passes**
- Bore Diameter : .2221"**
- Bore Size Control : > 2 CPK**
- Bore Length : .250"**
- Surface Finish : 32 Ra**
- Surface Finish Acheived : 16 Ra**
- Roundness Required : < 0.0004"**
- Roundness Acheived : 0.000030"**
- Production Rate : 1200/H**



Machine Benefits

- Automatic Cycle
- Automatic Stock Sensing
- Automatic Load & Unload
- Automatic Tool Pulse for Heavy Stock Removal
- Windows-Based Control System
- Touch Screen Display
- Automatic Gauging
- Automatic Tool Comp.



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