



# Automotive Bearing Race

## Tool Benefits

- Material : 309 Stainless Steel
- Stock Removal : .005" - 6 Passes
- Bore Diameter : .440"
- Bore Size Control : > 2 CPK
- Bore Length : .375"
- Surface Finish : 4 Ra
- Surface Finish Acheived : 2 Ra
- Roundness Required : < 0.000040"
- Roundness Acheived : 0.000010"
- Production Rate : 240/H



## Machine Benefits

- Automatic Cycle
- Automatic Stock Sensing
- Automatic Load & Unload
- Automatic Tool Pulse for Heavy Stock Removal
- Windows-Based Control System
- Touch Screen Display
- Automatic Gauging
- Automatic Tool Comp.



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