



Radial Ratchet Race



Tool Benefits

- Material :** Forged Powder Metal
- Stock Removal :** .011" - 4 Passes
- Bore Diameter :** 2.091"
- Bore Size Control :** > 2 CPK
- Bore Length :** .750"
- Surface Finish :** 20 Ra
- Surface Finish Acheived :** 10 Ra
- Roundness Required :** < 0.004"
- Roundness Acheived :** 0.000040"
- Production Rate :** 240/H

Machine Benefits

- Automatic Cycle
- Automatic Stock Sensing
- Automatic Load & Unload
- Automatic Tool Pulse for Heavy Stock Removal
- Windows-Based Control System
- Touch Screen Display
- Automatic Gauging
- Automatic Tool Comp.



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